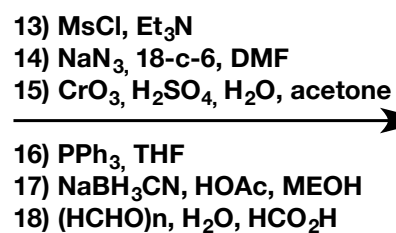
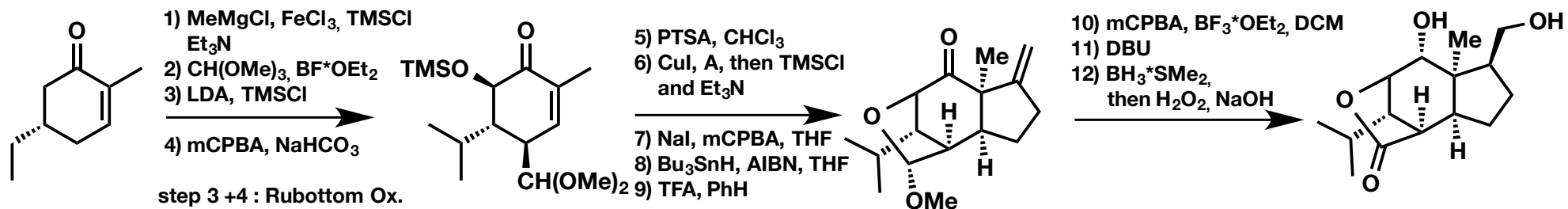


C.-K. Sha *J. Am. Chem. Soc.* **1997**, *119*, 4130 Total Synthesis of (-)-Dendrobine (enantioselective)



step 18: Eschweiler-Clarke-Methylation

